



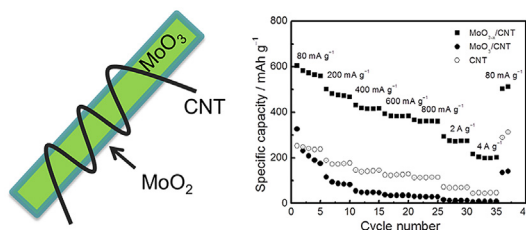
## Short communication

Carbon nanotube-wired and oxygen-deficient  $\text{MoO}_3$  nanobelts with enhanced lithium-storage capabilityJiangfeng Ni<sup>a,\*</sup>, Guibin Wang<sup>a</sup>, Juan Yang<sup>b</sup>, Dongliang Gao<sup>b</sup>, Jitao Chen<sup>b</sup>, Lijun Gao<sup>a</sup>, Yan Li<sup>b,\*</sup><sup>a</sup> School of Energy, Soochow University, Suzhou 215006, China<sup>b</sup> Beijing National Laboratory for Molecular Sciences, College of Chemistry and Molecular Engineering, Peking University, Beijing 100871, China

## HIGHLIGHTS

- CNT-wired and oxygen-deficient  $\text{MoO}_{3-x}/\text{CNT}$  nanostructure is investigated.
- $\text{MoO}_{3-x}/\text{CNT}$  is fabricated via hydrothermal synthesis and controlled reduction.
- $\text{MoO}_{3-x}/\text{CNT}$  exhibits a much improved Li-storage property compared with  $\text{MoO}_3/\text{CNT}$ .
- Formation and recovery of metallic  $\text{MoO}_2$  may account for the enhanced performance.

## GRAPHICAL ABSTRACT



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## ABSTRACT

Carbon nanotube (CNT) wired and oxygen-deficient  $\text{MoO}_{3-x}/\text{CNT}$  structures are fabricated via a facile hydrothermal reaction followed by controlled reduction in  $\text{Ar}/\text{H}_2$ . The  $\text{MoO}_{3-x}/\text{CNT}$ , which consists of 63 mol%  $\text{MoO}_3$  and 37 mol%  $\text{MoO}_2$ , exhibits a much improved Li-storage property compared with the original  $\text{MoO}_3/\text{CNT}$  structure when evaluated as an anode in the 0.05–3.0 V region. It is able to retain a capacity of 421  $\text{mAh g}^{-1}$  towards Li after 100 cycles at 200  $\text{mA g}^{-1}$ , and deliver 293 and 202  $\text{mAh g}^{-1}$  at current densities of 2 and 4  $\text{A g}^{-1}$ , respectively. It is suggested that the formation and recovery of a metallic  $\text{MoO}_2$  phase over the conversion reaction may account for the enhanced performance.

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## 1. Introduction

Transition metal oxides emerge as a key type of electrode material for energy storage and conversion application in fields such as Li-ion batteries and hybrid supercapacitors [1–4]. Among these

materials, molybdenum oxides such as  $\text{MoO}_2$  [5–10] and  $\text{MoO}_3$  [11–16] have attracted extensive attention due to their high electrochemical activity, suitable lithium reaction voltage, and affordable cost. Particularly, orthorhombic molybdenum trioxide ( $\alpha$ - $\text{MoO}_3$ ) has received a great deal of interests due to the extremely high theoretical Li-storage capacity up to 1117  $\text{mAh g}^{-1}$ , based on the full conversion reaction of  $\text{MoO}_3 + 6\text{Li} \leftrightarrow \text{Mo} + 3\text{Li}_2\text{O}$ . Moreover, its unique double-layered structure built from  $\text{MoO}_6$  octahedron could provide efficient channels for rapid accommodation of

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Li ions, thereby manifesting potential for high-power applications such as supercapacitors [11]. However, the utilization of high capacity from  $\text{MoO}_3$  anode has principally been hindered by its insulating nature (band gap of 3.1 eV) and structural degradation upon conversion process [13]. To achieve high and stable capacity delivery, the material needs to be engineered to fine particles (5–20 nm) [14] or hierarchical nanostructures [16] to mitigate the above issues. However, scalable fabrication and processing of these nanomaterials remain a significant challenge.

Previously, we demonstrated that CNT-wiring could dramatically improve the stability of  $\text{MoO}_3$  cathode upon Li addition reaction ( $\text{Li}_y\text{MoO}_3$ ). The CNTs served as efficient electrical wires as well as flexible buffers in the  $\text{MoO}_3/\text{CNT}$  composite [17]. However, this strategy might not work well when  $\text{MoO}_3$  is utilized as anode, where conversion dominates the reaction process. Generally, the conversion involves severe particle pulverization and significant volume variation [13]. Due to the nature of point contact, CNT wiring is insufficient to wrap all  $\text{MoO}_3$  nanobelts and their degraded fractures, and thus the  $\text{MoO}_3/\text{CNT}$  still suffers from instable cyclability. To circumvent this limitation, here we present a CNT-wiring and oxygen-deficient strategy to realize fully electrical connection of  $\text{MoO}_3$  [14]. The oxygen deficiency results in the formation of a metallic  $\text{MoO}_2$  phase, which serves as a secondary conductive additive to construct better electrical percolation [10,18]. As a result, this modified  $\text{MoO}_3$  electrode shows outstanding cycling efficiency and rate capability.

## 2. Experimental

Firstly, 20% CNT-wired  $\text{MoO}_3$  nanobelts ( $\text{MoO}_3/\text{CNT}$ ) were fabricated via a facile hydrothermal approach according to our previous report [17]. Typically, 0.5 g Mo ( $\geq 99\%$ ) powder was dissolved in 20 ml  $\text{H}_2\text{O}_2$  ( $\geq 30\%$ ) solution, and the pH value of the solution was

adjusted to  $\sim 2$  using 6 M  $\text{HNO}_3$ . Afterward, mildly oxidized CNTs ( $\text{CNT}:\text{MoO}_3 = 1:4$  by mass) were dispersed in the above solution by sonication. The resultant suspension was then transferred to a 100 ml Teflon-lined stainless steel autoclave and reacted at  $180^\circ\text{C}$  for 12 h. After reaction, the  $\text{MoO}_3/\text{CNT}$  powder was thoroughly washed by deionized water and harvested by vacuum filtration. To prepare oxygen-deficient  $\text{MoO}_{3-x}/\text{CNT}$ , the hydrothermal product was reduced at  $400^\circ\text{C}$  for 2 h in a 5%  $\text{H}_2/\text{Ar}$  flow [5].

The prepared materials were characterized by X-ray diffraction (XRD, Rigaku D/max 2500), scanning electron microscopy (SEM, Hitachi S-4800), transmission electron microscopy (TEM, FEI Tecnai G2 T20), and Raman spectroscopy (LabRAM ARAMIS, Horiba Jobin Yvon). The composition was analyzed by inductively couple plasma (ICP, Varian Vista MPX). X-ray photoelectron spectroscopy (XPS) was carried out on Kratos Axis Ultra spectrometer with Al  $K\alpha$  monochromatized X-ray source.

For electrochemical test, composite electrodes consisting of 85 wt% active material, 10 wt% super-P-Li carbon black, and 5 wt% polyvinylidene fluoride binder were used as work electrode, Li metal as both counter and reference electrodes. The electrolyte was 1 M  $\text{LiPF}_6$  solution in ethylene carbonate and dimethyl carbonate (1:1 by volume), and the separator was Celgard 2320 porous membrane. 2032-type coin cells were assembled in an Ar-filled glove box (MBraun) with  $\text{O}_2$  and  $\text{H}_2\text{O}$  concentration below 0.5 ppm. Galvanostatic charge and discharge tests were performed on a Neware battery test system at room temperature. Electrochemical impedance spectroscopy (EIS) was measured on a Zenium electrochemical workstation (Zahner).

## 3. Results and discussion

Fig. 1a shows XRD patterns of the  $\text{MoO}_3/\text{CNT}$  and the oxygen-deficient product  $\text{MoO}_{3-x}/\text{CNT}$ . The  $\text{MoO}_3/\text{CNT}$  exhibits a well-

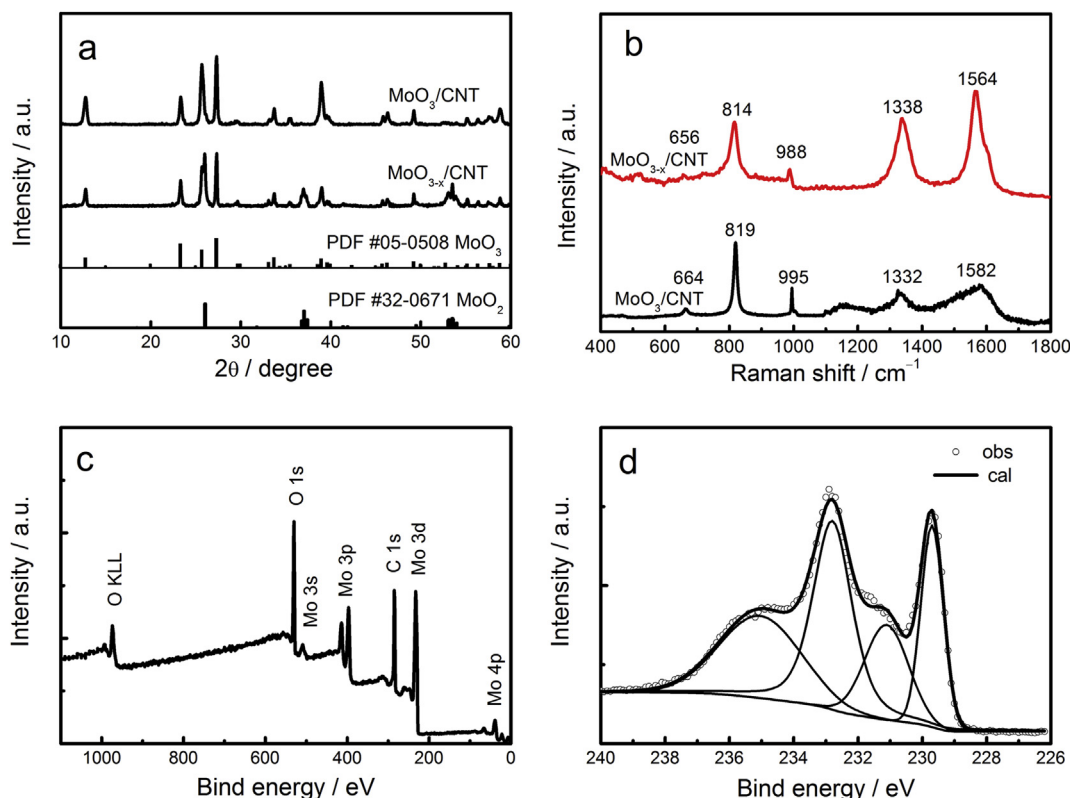


Fig. 1. (a) XRD patterns and (b) Raman spectra of the  $\text{MoO}_{3-x}/\text{CNT}$  and  $\text{MoO}_3/\text{CNT}$ ; (c) XPS data of the  $\text{MoO}_{3-x}/\text{CNT}$ ; (d) Mo 3d XPS data.

crystallized orthorhombic structure without any impurities (PDF #05-0508). After reduction at 400 °C for 2 h in 5% H<sub>2</sub>/Ar atmosphere, two extra peaks at 26.0° and 37.0° are clearly observed, which are characteristic of monoclinic MoO<sub>2</sub> phase (PDF #32-0671). The composition of the MoO<sub>3-x</sub>/CNT was analyzed by ICP. The result reveals that the MoO<sub>3-x</sub>/CNT consists of 63 mol% MoO<sub>3</sub> and 37 mol% MoO<sub>2</sub>.

Fig. 1b compares Raman spectra of MoO<sub>3-x</sub>/CNT before and after partial reduction. Clearly, MoO<sub>3</sub> shows three characteristic peaks centered at 995 (Mo=O), 819 (corner-sharing O–Mo–O), and 664 cm<sup>-1</sup> (edge-sharing O–Mo–O) [17]. All these peaks shift towards low wavenumbers in the spectrum of MoO<sub>3-x</sub>/CNT, indicating a weaker Mo–O bonding due to oxygen deficiency.

X-ray photoelectron spectroscopy (XPS) showed in Fig. 1c reveals peaks only due to Mo, O and C elements, confirming the presence of CNT and molybdenum oxide. Fig. 1d display the high-resolution spectrum of Mo, which can be mainly deconvoluted into four peaks. Peaks at 229.7 (3d<sub>5/2</sub>) and 232.8 (3d<sub>5/2</sub>) eV with a spin energy separation of 3.1 eV could be due to Mo (IV), while peaks at 231.1 and 235.0 eV can be ascribed to Mo (VI) 3d<sub>5/2</sub> and 3d<sub>5/2</sub>, respectively [10]. The ratio of Mo (IV): Mo (VI) was calculated to be 55:45, which is greater than the ICP result. This discrepancy is not unexpected as XPS is a surface-inspection technique while the reductive production most possibly accumulates on the surface of MoO<sub>3</sub> nanobelts.

The materials were further characterized by scanning electron microscopy (SEM) and transmission electron microscopy (TEM) observation. Fig. 2a illustrates a representative SEM image of the MoO<sub>3</sub>/CNT, which shows a unique belt-like morphology with high aspect ratio [12,17]. These nanobelts are mostly retained after H<sub>2</sub> reduction, though some are fractured due to cleavage of MoO<sub>3</sub> belts upon H<sub>2</sub> reduction (Fig. 2b). A TEM image shown in Fig. 2c further confirms that the reduced MoO<sub>3-x</sub> maintains the nanobelt structure, and the CNT network is still well preserved. It should be noted that the reduction of MoO<sub>3</sub> is well controlled in this case, in order to build an efficient conductive surface of MoO<sub>2</sub> while does not

disturb the structural integrity of MoO<sub>3</sub> [18]. Thus a good electrical connection of active nanoparticles could be ensured. If the reduction duration of the MoO<sub>3</sub>/CNT is extended to 4 h, most MoO<sub>3-x</sub> nanobelts are cracked and crumbled, and therefore the structural integrity has been destroyed (see Supporting information Fig. S1). Fig. 2d presents the selective area electron diffraction (SAED) on MoO<sub>3-x</sub>. This diagram contains two sets of diffraction spots that can be indexed to orthorhombic MoO<sub>3</sub> and monoclinic MoO<sub>2</sub>, respectively, consistent with XRD pattern [10,12].

The electrochemical Li-storage properties of the MoO<sub>3-x</sub>/CNT were investigated by CV and galvanostatic tests. Fig. 3a displays the CV profile of the MoO<sub>3-x</sub>/CNT in the first three cycles. In the initial cycle, two cathodic peaks at 2.63 and 2.17 V (versus Li<sup>+</sup>/Li, unless otherwise stated) reflect Li insertion into MoO<sub>3</sub> lattice, while those at 1.55 and 1.26 V represent Li addition into MoO<sub>2</sub> [10]. The significant current peak below 0.5 V can be ascribed to Li conversion reaction where Mo metal and Li<sub>2</sub>O are produced [19]. During subsequent cycles, peaks due to Li insertion/extraction in MoO<sub>3</sub> almost disappear, whereas those in MoO<sub>2</sub> well remain, suggesting a better reversibility of MoO<sub>2</sub> versus MoO<sub>3</sub>.

Fig. 3b shows the charge and discharge profiles during the first two cycles. The MoO<sub>3</sub>/CNT exhibits two voltage plateau at 2.3 and 0.4 V, corresponding to lithium insertion into and conversion with MoO<sub>3</sub>, respectively. In the case of MoO<sub>3-x</sub>/CNT, both 2.3 and 0.4 V plateau are reduced, whereas a slope emerges in the region of 1.5–1.0 V, characteristic of phase transition of the orthorhombic MoO<sub>2</sub> caused by Li insertion [8,10]. Consequently, the MoO<sub>3-x</sub>/CNT discharges a comparably low initial capacity of 1037 mAh g<sup>-1</sup> in the range of 0.05–3.0 V. In addition, its following charge capacity of 609 mAh g<sup>-1</sup> is also significantly below that of the MoO<sub>3</sub>/CNT, suggesting that partial Mo is re-oxidized by Li<sub>2</sub>O to MoO<sub>2</sub> rather than to MoO<sub>3</sub> [8,10,13]. Recovery of MoO<sub>2</sub> would ensure a better conductivity and thus a better reversibility for the MoO<sub>3-x</sub>/CNT, as evidenced by almost reproducible charge curves during the initial two cycles.

The evolution of the MoO<sub>3-x</sub> phase can be identified by post XRD tests (Supporting information Fig. S2). The discharged MoO<sub>3-x</sub>

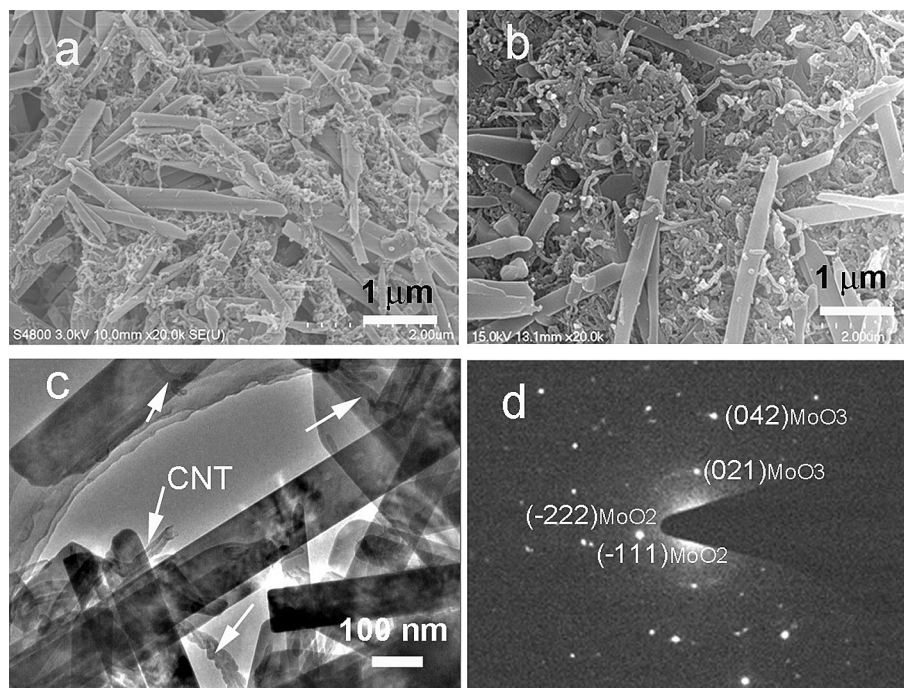
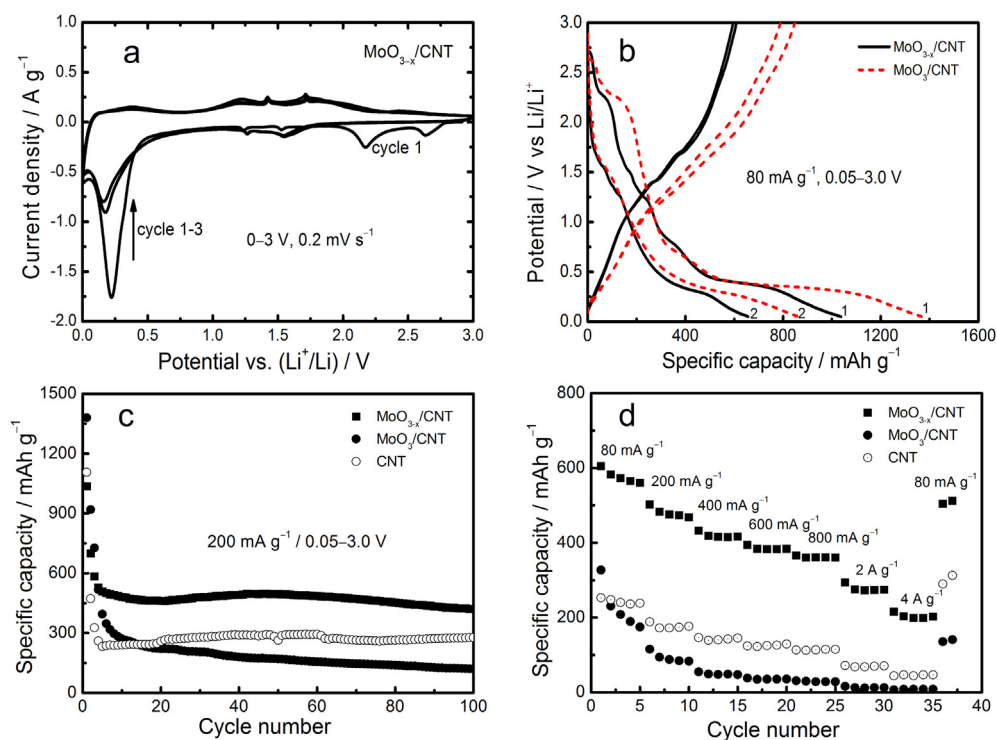


Fig. 2. (a) SEM image of the MoO<sub>3</sub>/CNT; (b–d) SEM, TEM and SAED of the MoO<sub>3-x</sub>/CNT, respectively.



**Fig. 3.** Electrochemical characterizations of the MoO<sub>3-x</sub>/CNT and MoO<sub>3</sub>/CNT. (a) CV of the MoO<sub>3-x</sub>/CNT. (b) Galvanostatic profiles for the initial two cycles at 80 mA g<sup>-1</sup>. (c) Cycling performance at 200 mA g<sup>-1</sup>. (d) Rate cycling at various current densities.

becomes nearly amorphous with two subtle peaks corresponding to Li<sub>2</sub>CO<sub>3</sub>, which may be derived from exposure of Li<sub>2</sub>O to air. When being recharged, both Li<sub>2</sub>MoO<sub>4</sub> (PDF #12-0763) and MoO<sub>2</sub> phases can be detected. The former might be due to partial Li ions trapped in the MoO<sub>3</sub>, while the latter suggests that MoO<sub>2</sub> is indeed recovered upon cycling.

Long-term cycle stability of these electrode materials is shown in Fig. 3c. The MoO<sub>3-x</sub>/CNT exhibits a capacity of 501 mAh g<sup>-1</sup> at the 6th cycle, and retains 421 mAh g<sup>-1</sup> after 100 cycles. If the contribution of MoO<sub>3-x</sub> is distinguished from CNT, which delivers a low capacity of 270 mAh g<sup>-1</sup>, it would be 470 mAh g<sup>-1</sup> after 100 cycles. It should be pointed out that only very few works regarding to MoO<sub>3</sub> anode have reported such a long-term cyclability [19]. In contrast, capacity of the MoO<sub>3</sub>/CNT rapidly drops to 298 mAh g<sup>-1</sup> after eight cycles, and then gradually decays to 120 mAh g<sup>-1</sup> in the 100<sup>th</sup> cycle.

Apart from the enhanced cycling stability, oxygen deficiency in MoO<sub>3-x</sub>/CNT also leads to excellent rate capability. As shown in Fig. 3d, the material delivers a capacity of 432 mAh g<sup>-1</sup> at a charge and discharge rate of 400 mA g<sup>-1</sup>. At higher rates of 2 and 4 A g<sup>-1</sup>, it still exhibits capacities of 293 and 202 mAh g<sup>-1</sup>, respectively. Such a high rate capability is superior to that of the original structure, and outperforms most reports on MoO<sub>3</sub> anode to the best of our knowledge [13–15,20]. The superb high-rate and long-cycle performance of the MoO<sub>3-x</sub>/CNT proves the effectiveness of the oxygen-deficient and CNT-wired strategy.

In general, MoO<sub>3</sub> electrodes exhibit an instable cycling behavior owing to poor electrical connection and structural degradation during conversion reaction [13]. Although CNT-wiring can modify the connection of MoO<sub>3</sub> belts to conductive network, its effectiveness may be rather limited due to insufficient electrical percolation [21,22]. By introducing a secondary conductive MoO<sub>2</sub> in situ, the electrical percolation of active particles could be substantially improved [23]. Moreover, recovery of partial MoO<sub>2</sub> rather than to

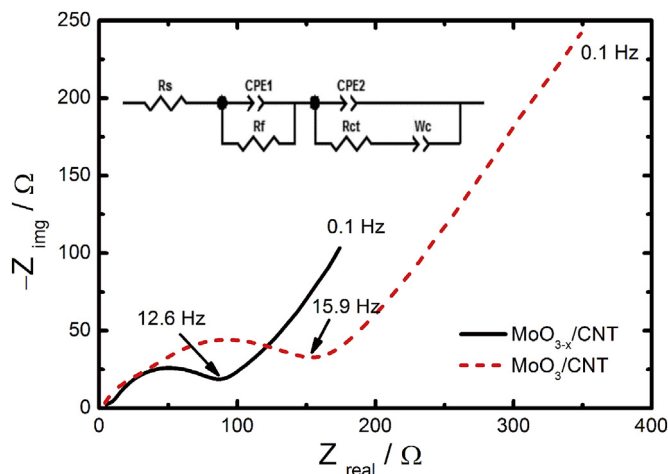
MoO<sub>3</sub> upon charge also ensures a good conduction throughout the entire conversion process. Therefore, the MoO<sub>3-x</sub>/CNT electrode exhibits a great enhancement in cycle and power efficiency for Li-storage. It is also interesting to point out that the reduction of MoO<sub>3</sub> should be controlled to a certain extent. Insufficient (such as 30 min) or too long (such as 4 h) reduction duration both results in products showing poor cyclability (see Supporting information Fig. S3). The former may be due to incomplete percolation of the MoO<sub>2</sub> conductive phase, while the latter may be due to loss of structural integrity of molybdenum oxides.

Fig. 4 shows the electrochemical impedance spectroscopy (EIS) of two electrodes after 5 cycles. Both spectra consist of two semicircles in the high and middle frequencies and a straight line in the low frequency. The semicircle in the high frequency reflects Li ion diffusion across electrode/electrolyte interphase ( $R_f$ ), while that in the middle frequency is associated with charge transfer reaction ( $R_{ct}$ ). A simple equivalent circuit is established to interpret the spectra. The fitting results show that the MoO<sub>3-x</sub>/CNT exhibits a reduced  $R_f$  of 5.8  $\Omega$  compared with MoO<sub>3</sub>/CNT (27  $\Omega$ ). In addition, the  $R_{ct}$  of the former is only 78  $\Omega$  versus 129  $\Omega$  for the latter, indicating that kinetics over Li diffusion across interphase and the followed charge transfer are indeed facilitated [24].

#### 4. Conclusion

In summary, oxygen-deficient and CNT-wired MoO<sub>3</sub> nanobelts were readily prepared via a facile hydrothermal method followed by H<sub>2</sub> reduction, and their Li-storage behaviors were investigated. In the unique MoO<sub>3-x</sub>/CNTs structure, the conductive and porous CNTs networks supply efficient scaffold facilitating electron and ion transport, while the MoO<sub>2</sub> phase serves as a secondary conductive additive to ensure fully electrical percolation of active material. Electrochemical test results reveal that the MoO<sub>3-x</sub>/CNT exhibit remarkably improved cycling stability and rate capability versus





**Fig. 4.** Impedance spectra of the electrodes after 5 cycles; the inset shows an equivalent circuit for fitting, where  $R_s$  represents the solution resistance,  $R_f$  the film resistance,  $R_{ct}$  the charge transfer resistance, CPE1 and CPE2 the constant phase elements, and  $W_c$  the Warburg impedance.

the original composites. It should be noted that this work has only dealt with the conductivity issue of the  $\text{MoO}_3$  material; material design by engineering one-dimensional or ultrathin structures of molybdenum oxides might further enhance the rate and cycling performance, and thus imposes a bright future for their potential application [25,26].

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#### Appendix A. Supplementary data

Supplementary data related to this article can be found at <http://dx.doi.org/10.1016/j.jpowsour.2013.08.068>.

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